

Solder



W.R. Cobb Wants You To Be Satisfied

All W.R. Cobb products are carefully inspected throughout the manufacturing process to ensure them to be free from defects. Our reputation depends on it. However, should you ever receive a defective product, we will replace it at no charge if the item is returned in original condition. All such returns must be made within 30 days, and all warranties are limited to the value of the finding itself.

Returns

1. Returns should be made within 30 days, and products must be in their original envelope and in the original condition.
2. Returns after 30 days will be subject to a 15% refinishing and inspection charge.
3. Returns after 90 days will only be credited at scrap value as they will not be restocked.
4. For your protection, all returns must be packaged securely and sent by insured freight.

Note:

- Special order items are not returnable.
- Our products can not be ordered for approval.
- All returns require an RA number issued by customer service.

Proud of our ISO 9001: 2015 and 14001: 2015 Certifications

Cobb-Hong Kong www.wrcobb.com | E: cobbbhk@wrcobb.com | 852-2337-2060

SOLDER - 72

SOUURE LA SOLDADURA LATE 焊料

PLUMB GOLD MFG. SHEET SOLDER - SERIES 700

Cadmium-Free Karat Gold Solder Alloys



NON - TARNISH

1 DWT SHEET SOLDER

ITEM#	GOLD	HARDNESS	APPROX MELT TEMP	APPROX FLOW TEMP
13-72-718/PM	18KP	MEDIUM	1385°F/752°C	1590°F/866°C
13-72-718/WS	18KW	SOFT	1436°F/780°C	1515°F/824°C
13-72-718/YH	18KY	HARD	1527°F/830°C	1583°F/862°C
13-72-718/YM	18KY	MEDIUM	1461°F/794°C	1519°F/826°C
13-72-718/YS	18KY	SOFT	1411°F/766°C	1533°F/834°C
13-72-714/PM	14KP	MEDIUM	1365°F/740°C	1560°F/849°C
13-72-714/WH	14KW	HARD	1364°F/740°C	1553°F/845°C
13-72-714/WM	14KW	MEDIUM	1340°F/726°C	1400°F/760°C
13-72-714/WS	14KW	SOFT	1196°F/647°C	1247°F/675°C
13-72-714/YW	14KY	EXTRA HARD	1134°F/612°C	1256°F/680°C
13-72-714/YH	14KY	HARD	1436°F/780°C	1481°F/805°C
13-72-714/YM	14KY	MEDIUM	1357°F/736°C	1476°F/802°C
13-72-714/YS	14KY	SOFT	1326°F/719°C	1409°F/765°C
13-72-714/YE	14KY	EXTRA EASY	1134°F/612°C	1256°F/680°C
13-72-710/PM	10KP	MEDIUM	1397°F/758°C	1545°F/841°C
13-72-710/WH	10KW	HARD	1352°F/733°C	1407°F/764°C
13-72-710/WM	10KW	MEDIUM	1306°F/708°C	1394°F/757°C
13-72-710/WS	10KW	SOFT	1240°F/671°C	1325°F/718°C
13-72-710/YW	10KY	EXTRA HARD	1420°F/771°C	1468°F/798°C
13-72-710/YH	10KY	HARD	1346°F/730°C	1481°F/805°C
13-72-710/YM	10KY	MEDIUM	1311°F/711°C	1426°F/774°C
13-72-710/YS	10KY	SOFT	1256°F/680°C	1380°F/749°C
13-72-710/YE	10KY	EXTRA EASY	1177°F/636°C	1325°F/718°C

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SOLDER - 72

SOUDURE LA SOLDADURA LATE 焊料

SILVER MFG. SHEET SOLDER - SERIES 100



1 DWT SHEET SOLDER

ITEM#	HARDNESS	APPROX MELT TEMP	APPROX FLOW TEMP
41-72-100/H	HARD	1360°F/738°C	1490°F/810°C
41-72-100/M	MEDIUM	1330°F/721°C	1390°F/754°C
41-72-100/S	SOFT	1260°F/682°C	1325°F/718°C
41-72-100/XS	EXTRA SOFT	1150°F/621°C	1170°F/632°C

PLATINUM SHEET SOLDER - SERIES 1000



1 DWT SHEET SOLDER

ITEM#	HARDNESS	APPROX MELT TEMP
92-72-1000	SOFT	2010°F/1110°C
92-72-1200	MEDIUM	2190°F/1200°C
92-72-1400	HARD	2660°F/1460°C
92-72-1600	WELDING	2795°F/1535°C
92-72-1700	SEAMLESS	2910°F/1600°C